



DIRECTIONS TO VALLEYSTONE LOCATIONS

2002 Boston Road (Route 20)

Wilbraham, MA 01095

413-693-0273

FROM 91 NORTH AND SOUTH, TAKE RT. 291 EAST

At Exit 5A, turn RIGHT onto Ramp towards US-20 / Indian Orchard

Bear RIGHT (East) onto US-20 [SR-20A]

Keep STRAIGHT onto US-20 [Page Blvd]

Turn RIGHT (South) onto US-20 [Pasco Rd]

Turn LEFT (East) onto US-20 [Boston Rd]

Arrive 2002 Boston Rd, Wilbraham, MA 01095

FROM MA PIKE RT. 90

From East

Take Exit 8, Palmer, MA. Take right onto US-32.

Take right onto US-20 West

Keep straight onto US 20, Boston Road

Arrive 2002 Boston Road, Wilbraham, MA 01095

From West

At exit 6, exit to Rt. 291 South

From Rt. 291 S, take exit 5, turn RIGHT onto Ramp towards RT-20A / US-20 /
E. Springfield / Indian Orchard

Keep LEFT to stay on Ramp towards US-20 / Indian Orchard

Turn LEFT (East) onto US-20 [SR-20A]

Keep STRAIGHT onto US-20 [Page Blvd]

Turn RIGHT (South) onto US-20 [Pasco Rd]

Turn LEFT (East) onto US-20 [Boston Rd]

Arrive 2002 Boston Boston Rd, Wilbraham, MA 01095

730 Worcester Street

Springfield, MA 01151

On the grounds of the Solutia manufacturing plant.

413-732-9472

FROM ROUTE 91 NORTH AND SOUTH

Exit to Route 291 in Springfield.

At exit 5A, turn RIGHT onto Ramp towards US-20 / Indian Orchard

Bear RIGHT (East) onto US-20 [SR-20A]

Keep STRAIGHT onto US-20 [Page Blvd]

Turn LEFT (North-West) onto Bircham St

Turn RIGHT to stay on Bircham St

Turn RIGHT (East) onto SR-141 [Worcester St]

End: Arrive 730 Worcester St, Indian Orchard, MA 01151

FROM MA PIKE (ROUTE 90)

Take Exit 6, Springfield.

Stay in the middle lane on the ramp and bear left at the lights onto Route 291.

At exit 5A, turn RIGHT onto Ramp towards US-20 / Indian Orchard

Bear RIGHT (East) onto US-20 [SR-20A]

Keep STRAIGHT onto US-20 [Page Blvd]

Turn LEFT (North-West) onto Bircham St

Turn RIGHT to stay on Bircham St

Turn RIGHT (East) onto SR-141 [Worcester St]

Arrive 730 Worcester St, Indian Orchard, MA 01151